

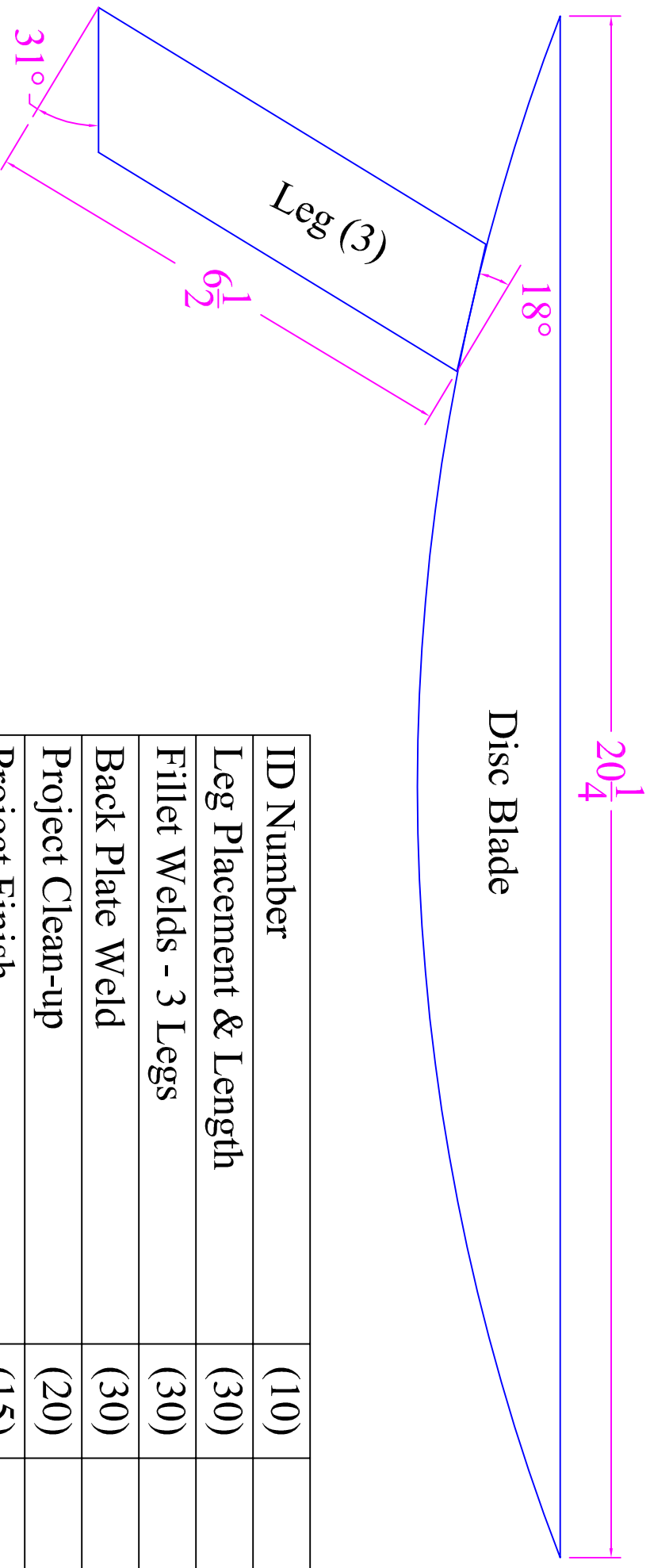
Name:

Date:

Per.:

Directions:

1. Select disc blade
2. Weld your ID # onto the bottom of the disc blade
3. Cut three pieces of 1-1/4" pipe, 6-1/2" long, for the legs
4. Cut the ends of each leg to the angles indicated
5. Using the jig to place the legs, tack them in place
6. Place the pit on the floor and check the legs to see if they stand flat
7. If everything looks good, weld the legs in place
8. Fabricate and tack your rim piece in place
9. Finish welds and clean-up



ID Number	(10)	
Leg Placement & Length	(30)	
Fillet Welds - 3 Legs	(30)	
Back Plate Weld	(30)	
Project Clean-up	(20)	
Project Finish	(15)	
General Consideration	(15)	
Total	150	