



Bill of Material

1. 2- $\frac{1}{2}$ " x 27" Black Pipe
2. 1" x 6" Black Pipe (2 pcs.)
3. 2- $\frac{1}{2}$ " Dia. x 3" solid steel plug

Construction Procedure

1. Construct plug by using pipes of smaller sizes and weld both ends solid.
2. Cut handles and set at 25° angle and weld in place.
3. Weld end solid which receives the plug.
4. Clean-up and paint.